

# TECHNICAL DATA SHEET W 477 TRAM WHITE



## **TARGET**

Having elastic and soft touch of white printing at the high mesh and photographic pattern.

## **PROPERTY**

It is water based. During the use, does not dry and block the screen. The washing fastness is high. Suitable to ecological standarts.

## **SAFETY**

It is ecological, does not contain harmful chemicals. Should be avoided from eye contact and ingestion. Please kindly see product safety data sheet for detailed information.

## **STORAGE**

Keep containers dry and tightly closed. Store in ventilated place between (5 - 35) °C - (41 - 95) °F of temperature.

Recommended shelf life is 12 months after the production.

### PACKING

40 Kg

The information on this form is based on our best experience and knowledge. It would not be counted as warranty or quality specification. If requested, our technical staff is at your service.

## **APPLICATION**

*Fabric* : Cotton and Cotton-Polyester blend.

**Printing** : Flash cured double layer printing is recommended. Single layer printing can also be done when requested.

Mesh	: ( 70 - 120 ) cm - ( 180 - 305 ) Inch

Squeegee : 65 - 75 Shore and V type.

**Curing** : (150 - 160) °C - (302 - 320) °F 1,5 minutes.

*Mixture* : W 490 Tram Clear can be added for extra elasticity.

For coloring add % 1-5 water based pigments or % 5-10 fluorescent pigments.

To reduce the viscosity % 1-3 W 401 can be added but do not use the water. Stir well before use.

*Clean up* : The screen should be cleaned with water.